



Template Instructions

DIY - Template Instructions

1.0 Introduction: This guide was prepared to outline the steps that should be followed when submitting a DECKadence marine flooring template for fabrication.

2.0 Estimating template size: Using a tape measure, estimate the maximum length and width of the boat you are going to template to ensure you will have enough material to complete the template.

3.0 Materials: The following materials\supplies should be available during the template making process:

- a) Template material
 - 1. Plastic (6 mil (or more) material, available at most home improvement stores);
- b) Sharpie (black) for marking outline of template
- c) Cutting utensil
 - 1. Scissors, sharp
 - 2. Or a utility knife, care should be taking using a utility knife to not score the surface of the hull
- d) Sand bags, small or other not damaging weights such as books to hold material in place while positioning
- e) Masking tape, repositionable so as not to leave tape or residue on hull surface
- f) Tape Measure, as needed



Template Instructions

Step 1 - Layout Template Material



Step 2 - Trace Perimeter

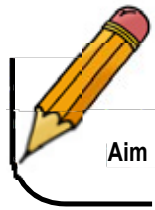


Step 3 - Place and Enjoy!

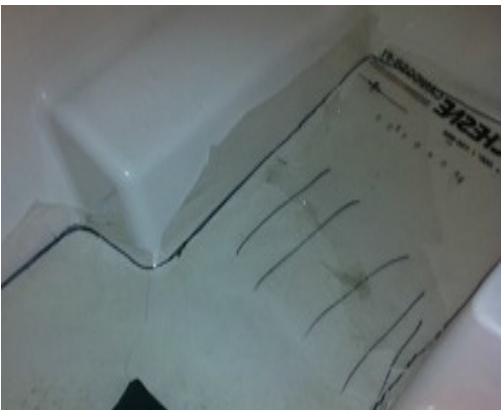


Using a 6mm to 10mm plastic vapor barrier available at most hardware stores, Rough cut outside the boat and use weights (wood blocks, heavy books, etc) to hold down plastic as you work it down flat to the deck by cutting slits in plastic. Remove most of the material not on the floor leaving approximately 3-6" up the hull elevation.

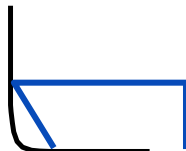
Ensure the material is flat and wrinkle-free. If you cut material short in areas do not panic... tape a small piece on as needed with clear packing tape... putting marker marks across the seam help ensure if it comes apart, we all know where it is supposed to be put back together.



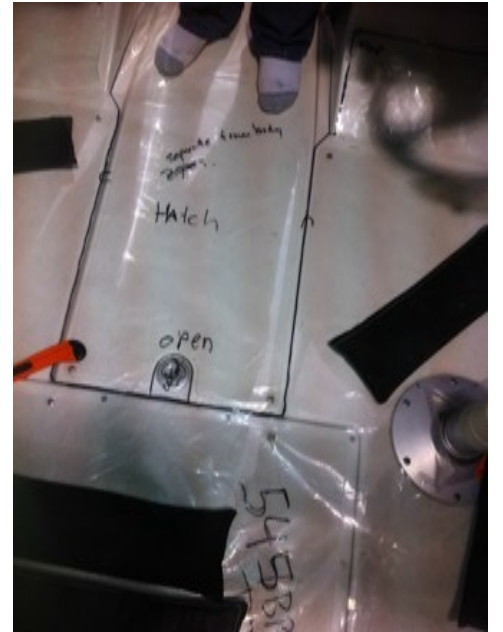
Aim pen here when tracing



Oops... Material was short so piece added and marked with lines



DECKadence is cut at an angle to fill gap caused by curve of hull.



If hatches are to be cut, please trace hatch lines on plastic.



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Snaps



DECKadence does not generally require snaps other than swim platforms and steps, however if you think you require snaps we recommend using white male peel and stick snaps which you can easily place by cleaning the area and once the DECKadence is placed properly, simply remove the paper back and press firmly in place.



Male affixed to female



Remove peel back and press



Male is attached to deck with no holes



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Template Marking Guide

The template should be marked according to the following specifications to ensure accurate interpretation of the template and fidelity in the fabrication of the final product in terms of fit and appearance.

A. Marking where to cut on the template

1. Using a sharpie mark the template where the edge of the finished product should be. **DO NOT CUT THE TEMPLATE ALONG THIS LINE.**
2. Use a solid line for lines that represent cuts and dotted lines where the material should be left uncut, as when forming a "smile"
Note: a *smile* is a hatch cutout where only 3 of the 4 sides are cut and the remaining side is left attached provided a "flap" opening the hatch without having to remove the flooring
3. Mark any other cuts that should be made such as cutting out hatches, seat posts or pedestal (inside these marking write the words "Cut Out")

B. Marking positional information on the template

1. Mark each piece of the template with the letters: TOP, the side facing up toward the sky
2. Mark the port side of each piece of the template with the letters: PORT
3. Mark the starboard side of each piece of the template with the letters: STBD
4. Mark where forward is located with the letters: FWD
5. Mark where aft is located with the letters: AFT

C. Mark the main piece of the template (in the center) provide the following identifying information:

1. Name of Hull Type (Manufacturer, such as MasterCraft, Intrepid, Centurion, etc.)
2. Name of Hull Model
3. Name of Customer
4. Customer's Phone Number
5. Mark the main piece with a name such as Main Deck
6. Mark the main piece as Piece 1 of X, where X is the total number of pieces that make up the template
7. At the AFT end of the template on the STBD side provide the following information:
 - a. Name of patternmaker as: P/M: their name
 - b. Phone number of pattern maker

D. Marking the remaining pieces, if applicable

1. Ensure that each piece has been marked with the location information described in Exhibit A
2. Mark each piece with a name such as: Aft Cargo, Port Runner, etc.
3. Mark each piece with its specific number in the set, such as piece 2 of X, 3 of X, etc.
Remember, the main piece is number 1 of X.



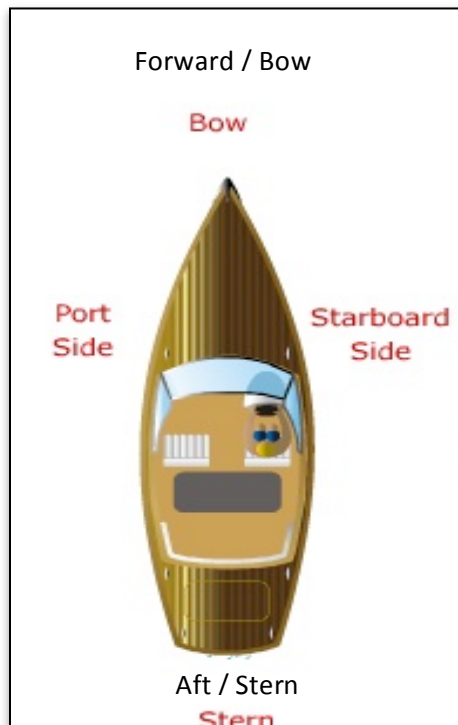
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E. Logo Marking Instructions

1. Provide a minimum of **one** of the following to indicate where the logo, applicable should be placed
 - a. A geometric shape such as a rectangle that indicates the size of the logo from both a length and width perspective, i.e. the logo will fit as close as possible to the shape provided
 - b. Indicate on the template where the shape (the rectangle in our example) should be placed.

OR

- a. Indicate on the template the center point of the logo, and
 - b. Indicate on the template the width of the logo and the height of the letters
 - c. If there are both capital and lower case letters, provide the height of each
2. Provide via Email a graphic of the logo indicating, any pertinent information such as font, colors, etc.



TIP: A good way to remember PORT is ...LEFT and PORT have the same amount of letters.



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Template Marking Example Exhibit A

